

WE CLAIM:

1. A sheet of printable media, comprising:
a dry laminate facestock including (1) a facestock sheet having first and second sides, (2) an adhesive layer on the second side, (3) a film layer on the adhesive layer and (4) a liner sheet covering the entire backside of the film layer except for a narrow strip along a leading edge of the facestock sheet; and
facestock cut lines on the first side, through the laminate facestock but not the liner sheet and defining at least in part perimeter edges of printable media.
2. The sheet of claim 1 wherein the narrow strip is one-quarter inch wide.
3. The sheet of claim 1 wherein the printable media comprise business cards.
4. The sheet of claim 1 wherein the printable media comprise a matrix block of business cards surrounded by a waste facestock sheet perimeter.
5. The sheet of claim 1 wherein the narrow strip is 8 ½ inches long.
6. A sheet of printable media, comprising:
a facestock sheet;
a liner sheet covering the entire backside of the facestock except for a narrow strip along a leading edge of the facestock sheet;
adhesive adhering the liner sheet to the facestock sheet; and

facestock cut lines through the facestock but not the liner sheet and defining at least in part perimeter edges of printable media.

7. The sheet of claim 6 wherein the adhesive is an emulsion acrylic.

8. The sheet of claim 6 wherein the liner sheet is a paper sheet.

9. The sheet of claim 6 wherein the printable media comprise an array of business cards.

10. The sheet of claim 6 wherein the facestock sheet comprises a paper cardstock.

11. The sheet of claim 6 wherein the facestock sheet has a thickness of 8.1-8.7 mils and the liner sheet has a thickness of 3.8-4.6 mils.

12. A method of forming printable media, comprising:

providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the paper sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;

cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form a liner-sheet cut line defining a leading edge liner sheet waste strip on a back side of the laminate cardstock; and

removing the waste strip from the back side.

13. The method of claim 12 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.

14. The method of claim 12 wherein the printable media comprise business cards.

15. The method of claim 12 wherein the cutting steps both comprise die cutting.

16. A method of forming a sheet of printable media, comprising:

(a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;

(b) unwinding at least a portion of the web from the roll;

(c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;

(d) die cutting the liner sheet of the unwound web without cutting the cardstock sheet to form a leading edge liner sheet waste strip;

(e) after (d), removing the liner waste strip from the web; and

(f) after (c), (d) and (e), sheeting the web into sheets.

17. A printing method, comprising:

providing a sheet of printable media including: a facestock sheet; a liner sheet on a backside of the facestock but not on a narrow strip along a leading edge of the facestock sheet; adhesive adhering the liner sheet to the facestock sheet; and facestock cut lines through the facestock but not the liner sheet and defining at least in part perimeter edges of printable media;

feeding the sheet leading edge first into a printer and printing indicia on the printable media; and

after the printing, peeling the cut facestock sheet off of the liner sheet.

18. The printing method of claim 17 wherein the peeling causes the printed media to separate from each other along the facestock cut lines.

19. The printing method of claim 17 wherein the sheet of printable media includes the liner sheet covering the entire backside of the facestock sheet except for the narrow strip.

20. The printing method of claim 17 further comprising before the printing, a consumer custom designing the indicia on a personal computer.

21. The printing method of claim 20 wherein the printing includes the consumer directing the printer to print the custom-designed indicia on the printable media.

22. The printing method of claim 17 wherein the printed media comprise printed two inch by 3 ½ inch business cards.

23. A method of forming printable media, comprising:
providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;
cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media; and
cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate cardstock.
24. The method of claim 23 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.
25. The method of claim 23 wherein some of the liner sheet strips define waste strips, and further comprising removing the waste strips from the cardstock sheet.
26. The method of claim 23 further comprising calendering an infeed end of the laminate cardstock.
27. The method of claim 23 wherein the liner-sheet cut lines are offset from and not coincident with the cardstock cut lines, and backsides of at least some of the cardstock cut lines are covered with the strips to hold the printable media together as a unit for passing the cardstock sheet through a printer or copier for a printing operation on the printable media.
28. The method of claim 27 wherein the liner-sheet cut lines are continuous die cut lines.

29. The method of claim 23 wherein the liner-sheet cut lines are continuous die cut lines.

30. The method of claim 23 wherein the printable media define a matrix of printable business cards comprising a plurality of rows and columns.

31. The method of claim 30 wherein the business cards each comprise a single piece, single material card, and the business cards directly abut business cards in adjacent rows and columns separated only by the cardstock cut line therebetween.

32. The method of claim 23 further comprising removing some of the strips from the laminate facestock before feeding the laminate facestock into a printer or copier for a printing operation thereon.

33. The method of claim 32 wherein the strips remaining on the laminate facestock after the removing cover at least a substantial portion of the facestock cut lines during the printing operation.

34. The method of claim 32 wherein the removing includes removing alternate ones of the strips and the remaining strips remaining on the laminate facestock during the printing operation.

35. A method of forming a sheet of printable media, comprising:
(a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;
(b) unwinding at least a portion of the web from the roll;

(c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;

(d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form liner strips and liner waste strips;

(e) after (d), removing the liner waste strips from the web; and

(f) after (c), (d) and (e), sheeting the web into sheets.

36. The method of claim 35 further comprising after (b), calendering an edge of the unwound web.

37. The method of claim 35 wherein the web is a dual-web, and (f) includes cutting the dual-web into two single lengthwise side-by-side webs.

38. The method of claim 35 further comprising forming a scored fold line in the cardstock sheet.

39. The method of claim 38 wherein the forming is at the same time as the cardstock sheet die cutting.

40. The method of claim 35 further comprising before (c), printing indicia on the cardstock sheet.

41. The method of claim 35 wherein (a) includes providing a roll of the cardstock sheet, unwinding the cardstock sheet roll, laminating the liner sheet to the unwound cardstock sheet to form the web of laminate sheet construction and winding the web to form the web roll.

42. The method of claim 35 wherein the liner sheet includes a paper sheet with ultraremovable adhesive.

43. A method of forming a printable media sheet construction, comprising:

(a) providing a sheet construction including a liner sheet and a facestock sheet;

(b) cutting the facestock sheet without cutting the liner sheet to form printable media;

(c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips; and

(d) after (c), removing the liner waste strips from off of the facestock sheet.

44. The method of claim 43 wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

45. The method of claim 43 wherein the removing includes pulling the liner waste strips on to a rotating cylinder.

46. The method of claim 45 wherein the pulling includes extracting the liner waste strips using a blower system.

47. The method of claim 43 wherein the media are business cards, greeting cards or postcards.

48. The method of claim 43 wherein the liner sheet is a paper liner sheet adhered to the facestock sheet with ultraremovable adhesive.

49. The method of claim 43 further comprising calendering an infeed end of the sheet construction.

50. The method of claim 43 further comprising before (b) and (c), printing indicia on the facestock sheet.

51. A printable card sheet construction, comprising:

a cardstock sheet, the sheet having cut-lines defining a plurality of printable media, the sheet having a front face and an opposite rear face; and

a plurality of liner strips, each of the liner strips including (a) a paper strip, (b) an adhesive-receptive coating on the strip, and (c) ultraremovable adhesive on the coating,

each of the paper strips being attached to the rear face of the cardstock sheet with the adhesive and over a separate one of the cut-lines, the liner strips holding the printable media together as a unit for passing through a printer or copier for a printing operation on the cardstock sheet.

52. The construction of claim 51 further comprising an ink jet color-optimized coating on the front face of the cardstock sheet.

53. The construction of claim 51 wherein the cardstock sheet includes a laser color-optimized coating on the front face.

54. The construction of claim 51 wherein the cardstock sheet includes an adhesive receptive coating on the rear face.

55. The construction of claim 51 wherein an infeed end of the cardstock sheet is calendered.

56. The construction of claim 55 wherein the paper strip closest to the infeed end is calendered.

57. The construction of claim 51 wherein the paper strip closest to an infeed end of the cardstock sheet is parallel to and spaced approximately a quarter of an inch inward from an infeed edge of the cardstock sheet at the infeed end.

58. The construction of claim 51 wherein the cardstock sheet includes a cardstock, a printer-receptive coat on a front of the cardstock, and an adhesive-receptive coat on a back of the cardstock.

59. The construction of claim 58 wherein the front coat is approximately 1.0 mil thick, the cardstock is approximately 7.0-9.2 mils thick, the back coat is approximately 0.1 mil thick, the ultraremovable adhesive is approximately .20-.25 mil thick, the adhesive-receptive coat is approximately .1-.5 mil thick, and the paper strip is approximately 2.8-4.0 mils thick.

60. The method of claim 51 wherein the liner strips are die cut on both side edges thereof.

61. The method of claim 51 wherein the printable media define a matrix of printable business cards comprising a plurality of rows and columns.

62. The method of claim 61 wherein the business cards each comprise a single piece, single material card, and the business cards directly abut business cards in adjacent rows and columns separated only by the cardstock cut line therebetween.

63. A method of forming printed media, comprising:

(1) providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock sheet and over at least some of the through-cut lines and thereby holding the printable media together;

(2) separately feeding the printable media sheet construction off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media; and

(3) after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive.

64. The method of claim 63 wherein the sheet construction includes a calendered edge, and the feeding is conducted calendered edge first.

65. The method of claim 63 wherein the printable media sheet construction includes the printable media including at least one scored fold line, and after the printing operating folding the printed media on the fold line.

66. The method of claim 63 wherein the facestock sheet includes an infeed edge, the paper strip closest to the infeed edge is generally parallel to the infeed edge and is spaced approximately one-quarter inch from the infeed edge, and the feeding step includes feeding the printable media sheet construction infeed edge first into the printer or copier.

67. The method of claim 63 wherein the printing operation defines a first printing operation on a first side of the printable media, and further comprising a second printing operation, before the separating, in the printer or copier on an opposite second side of the printable media.

68. A method of forming a printable media sheet construction, comprising:

- (a) providing a cardstock web;
- (b) cutting cross-direction lines through the web;
- (c) cutting machine-direction lines through the web; and
- (d) laminating a plurality of paper strips to the web.

69. The method of claim 68 further comprising before (b), printing indicia on the web.

70. The method of claim 68 further comprising calendering an edge of the web.

71. The method of claim 70 wherein the calendering is before (b).

72. The method of claim 70 wherein the calendering before (d).

73. The method of claim 68 wherein the laminating uses ultraremovable adhesive.

74. The method of claim 68 further comprising after (d), sheeting the web into sheets.

75. The method of claim 68 wherein the cross-direction lines and the machine-direction lines divide the cardstock into individual printable cards.

76. A business card sheet construction, comprising:

a facestock sheet having a front side surface and a back side surface;

a liner sheet releasably adhered to and covering at least substantially the entire back side surface;

facestock continuous through-cut lines through the facestock sheet to the back side surface, but not through the liner sheet;

the through-cut lines defining at least in part perimeter edges of printable business cards;

the backside surface of the facestock sheet forming back side surfaces of the printable business cards; and

areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on the front side surface of the business cards, and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed business cards.

77. The construction of claim 76 wherein the back side surfaces are substantially tack-free after the facestock sheet is released from the liner sheet.

78. A sheet of printable media, comprising:

a dry laminate facestock including a facestock sheet having first and second sides, an adhesive layer on the second side, a film layer on the adhesive layer and a liner sheet on the film layer; and

facestock cut lines on the first side, through the facestock sheet but not the liner sheet and defining at least in part perimeter edges of printable media.

79. The sheet of claim 78 wherein the liner sheet is not on a narrow strip along a leading or trailing edge of the facestock sheet such that that edge is not covered by the liner sheet.

80. The sheet of claim 79 wherein the narrow strip is one-quarter inch wide.

81. The sheet of claim 78 wherein the liner sheet includes a flexibility cut line through the liner sheet but not the facestock sheet and spaced a small distance from and parallel to a leading or trailing edge of the facestock sheet to form a narrow liner sheet strip along the leading or trailing edge.

82. The sheet of claim 81 wherein the narrow strip is one-quarter inch wide.

83. The sheet of claim 78 wherein the printable media comprise a matrix block of business cards surrounded by a waste facestock sheet perimeter.

84. A sheet of printable media, comprising:

a facestock sheet;

a liner sheet on the facestock sheet;

adhesive adhering the liner sheet to the facestock sheet; and

facestock cut lines through the facestock sheet but not the liner sheet and defining at least in part perimeter edges of printable media.

85. The sheet of claim 84 wherein the liner sheet is not on a narrow strip along a leading or trailing edge of the facestock sheet whereby that edge defines an uncovered edge.

86. The sheet of claim 85 wherein the narrow strip is one-quarter inch wide.

87. The sheet of claim 85 wherein the liner sheet includes a flexibility cut line through the liner sheet but not the facestock sheet and spaced from and parallel to a leading or trailing edge of the facestock sheet to form a narrow liner sheet strip along the leading or trailing edge.

88. The sheet of claim 87 wherein the narrow strip is one-quarter inch wide.

89. The sheet of claim 84 wherein the printable media comprise a matrix block of business cards surrounded by a waste facestock sheet perimeter.

90. A method of forming printable media, comprising:

providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the paper sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;

cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media; and

cutting through an outer face of the liner sheet to form a liner-sheet cut line defining a leading or trailing edge liner sheet strip on a back side of the laminate cardstock.

91. The method of claim 90 further comprising the strip defining a waste strip, and removing the waste strip from the back side.

92. The method of claim 90 wherein the waste strip is about $\frac{1}{4}$ inch wide.

93. The method of claim 90 wherein the liner-sheet cut line defines a flexibility cut line assisting in the feeding of the liner sheet through a printer or copier.

94. The method of claim 90 wherein the flexibility cut line is parallel to and spaced about a $\frac{1}{4}$ inch from the leading or trailing edge.

95. The method of claim 90 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.

96. The method of claim 90 wherein the printable media comprise business cards.

97. The method of claim 90 wherein the cutting steps both comprise die cutting.

98. A method of forming a sheet of printable media, comprising:

- (a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;
- (b) unwinding at least a portion of the web from the roll;
- (c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;
- (d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form a leading edge liner sheet waste strip;
- (e) after (d), removing the liner waste strip from the web; and
- (f) after (c), (d) and (e), sheeting the web into sheets.

99. A printing method, comprising:

providing a sheet of printable media including: a facestock sheet; a liner sheet on a backside of the facestock but not on a narrow strip along a leading edge of the facestock sheet; adhesive adhering the liner sheet to the facestock sheet; and facestock cut lines through the facestock but not the liner sheet and defining at least in part perimeter edges of printable media;

feeding the sheet leading edge first into a printer and printing indicia on the printable media; and

after the printing, peeling the cut facestock sheet off of the liner sheet.

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